

**TABLE E.2:** Learning Curve Coefficients (Unit Time and Total Time Multipliers)

UNIT NUMBER	70%		75%		80%		85%	
	UNIT TIME	TOTAL TIME	UNIT TIME	TOTAL TIME	UNIT TIME	TOTAL TIME	UNIT TIME	TOTAL TIME
1	1.000	1.000	1.000	1.000	1.000	1.000	1.000	1.000
2	.700	1.700	.750	1.750	.800	1.800	.850	1.850
3	.568	2.268	.634	2.384	.702	2.502	.773	2.623
4	.490	2.758	.562	2.946	.640	3.142	.723	3.345
5	.437	3.195	.513	3.459	.596	3.738	.686	4.031
6	.398	3.593	.475	3.934	.561	4.299	.657	4.688
7	.367	3.960	.446	4.380	.534	4.834	.634	5.322
8	.343	4.303	.422	4.802	.512	5.346	.614	5.936
9	.323	4.626	.402	5.204	.493	5.839	.597	6.533
10	.306	4.932	.385	5.589	.477	6.315	.583	7.116
11	.291	5.223	.370	5.958	.462	6.777	.570	7.686
12	.278	5.501	.357	6.315	.449	7.227	.558	8.244
13	.267	5.769	.345	6.660	.438	7.665	.548	8.792
14	.257	6.026	.334	6.994	.428	8.092	.539	9.331
15	.248	6.274	.325	7.319	.418	8.511	.530	9.861
16	.240	6.514	.316	7.635	.410	8.920	.522	10.383
17	.233	6.747	.309	7.944	.402	9.322	.515	10.898
18	.226	6.973	.301	8.245	.394	9.716	.508	11.405
19	.220	7.192	.295	8.540	.388	10.104	.501	11.907
20	.214	7.407	.288	8.828	.381	10.485	.495	12.402
21	.209	7.615	.283	9.111	.375	10.860	.490	12.892
22	.204	7.819	.277	9.388	.370	11.230	.484	13.376
23	.199	8.018	.272	9.660	.364	11.594	.479	13.856
24	.195	8.213	.267	9.928	.359	11.954	.475	14.331
25	.191	8.404	.263	10.191	.355	12.309	.470	14.801
26	.187	8.591	.259	10.449	.350	12.659	.466	15.267
27	.183	8.774	.255	10.704	.346	13.005	.462	15.728
28	.180	8.954	.251	10.955	.342	13.347	.458	16.186
29	.177	9.131	.247	11.202	.338	13.685	.454	16.640
30	.174	9.305	.244	11.446	.335	14.020	.450	17.091
35	.160	10.133	.229	12.618	.318	15.643	.434	19.294
40	.150	10.902	.216	13.723	.305	17.193	.421	21.425